

KN 148

STONEWARE

Characteristics

KN 148 is a stoneware body. It is suitable for plastic forming methods.

Available as plastic body: PB KN 148 BO

Firing Colour white - cream - light grey

Recommended Firing Temperature Range 1000 - 1280 °C

Technical Data (typical values)

Unfired

Moisture 19,5% plastic

Chemical Analysis SiO2 TiO2 Al2O3 Fe2O3 CaO MgO K2O Na2O

76,7% 0,80% 18,5% 0,60% 0,30% 0,20% 2,40% 0,80%

Loss of Ignition 4,8%

Wet to Dry Shrinkage 5,8% plastic properties

Fired

Water Absorption [%]

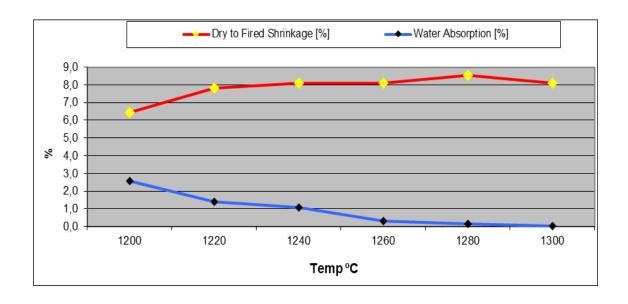
Specimen Firing Temperature [°C]	1200

Coefficient of Thermal Expansion [x10-6/°C]

20 - 400 °C 7,1 20 - 500 °C 7,6 20 - 600 °C 8,9

Dry to Fired Shrinkage [%] 6,5





For Product Information & Customer Service

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